

M&M Manufacturing Company

602 Register Box



DucTite®

The new standard
in factory sealed
fittings.



400 Reducer



800 Wye



Steel Air Duct Systems

R-6 Ductite® Insulator

for Patented #602 Register Boxes



P/N	Box Size	Collar
602R6664	6" x 6"	4"
602R6665	6" x 6"	5"
602R6666	6" x 6"	6"
602R6844	8" x 4"	4"
602R6865‡	8" x 6"	5"
602R6866‡	8" x 6"	6"
602R6886	8" x 8"	6"
602R6887	8" x 8"	7"
602R6888	8" x 8"	8"
602R61065	10" x 6"	5"
602R61066	10" x 6"	6"
602R61086	10" x 8"	6"
602R61087	10" x 8"	7"
602R61088	10" x 8"	8"
602R610107	10" x 10"	7"
602R610108	10" x 10"	8"
602R610109	10" x 10"	9"
602R6101010	10" x 10"	10"
602R61287‡	12" x 8"	7"
602R61288‡	12" x 8"	8"
602R612128	12" x 12"	8"
602R612129	12" x 12"	9"
602R6121210	12" x 12"	10"
602R6121212	12" x 12"	12"

‡ R6 Duct Wrap

**A True R-6
Time & Labor Saving Way
to Insulate Fittings and
Now in More Popular Sizes!!**

- ✓ Expanded Polystyrene (EPS) R-6 Register Box Insulator
- ✓ Made from 100% Recyclable EPS
- ✓ Reduces Installation Time & Labor Cost
- ✓ No Exposed Fibers in the Air Stream
- ✓ No Additional Taping or Sealing Needed
- ✓ Closed Cell Vapor Barrier
- ✓ Simple "Slide On" Installation
- ✓ Field Recognizable Green Color



Steel Air Duct Systems



See ICC-ES Evaluation Report No. ESR-1228 at www.icc-es.org

DucTite®

The embossed DucTite® logo provides a ready witness to contractors and inspectors that no additional sealing or taping is needed with these **Factory Sealed** fittings.

DucTite® fittings conform to IRC M1601.3.1 which requires joints and seams to be "Substantially Airtight"

FACTORY SEALED FEATURES

- Sealed stitch weld lap joint body seam
- Collars mechanically formed - no lateral seams
- Stop beads for use with flexible duct
- Small ends tapered or crimped
- Connections sized for sheet metal pipe or flex
- Boxes and wyes eliminate fibers in the air stream
- Available in many popular sizes
- Less storage room than standard reducers
- No additional field sealing required other than duct connection
- Wye branch angle provides easy duct connection



The #800 DucTite® Wye is a M&M **Factory Sealed** HVAC fitting available in many popular sizes. DucTite® Wyes work equally well for rigid snap lock pipe or with flexible duct.

The streamlined design provides improved air flow with less turbulence due to the shallower transition angle.

Wye branche is **Factory Sealed** internally with a UL 181 approved mastic sealer. Branch is spot welded for strong mechanical fastening.



The #400 DucTite® Reducer is a M&M **Factory Sealed** HVAC fitting available in many popular sizes. DucTite® Reducers work equally well for rigid snap lock pipe or with flexible duct.

The streamlined design provides improved air flow with less turbulence due to the shallower transition angle.

While slightly longer than a conventional "seamed" reducer, its design allows for more compact storage - more parts in less space!



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The Clear Choice...

...STEEL Duct Pipe & Fittings!

**Why Use
Anything
Else?**

**Superior Air Flow
Saves Energy
Lowers Utility Bills
Lifetime Durability
Recyclable Steel
No VOC Emissions
No Smoke/Flame Spread
Cleans Easily
Inhibits Mold Growth
Improves Equipment Life**

**Energy
Smart**



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M&M Manufacturing Company

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